TECHNICAL DATA SHEET

SAN GF

Grade : **SN GF 1001**
Colour : Black
Description : SAN 10% Glass filled with excellent mechanical Properties Natural and customized colours.

Properties	Test Condition	Test Method	Unit	Typical Value
Physical				
Specific Gravity		ASTM D792	-	1.1
Melt Flow Rate	220° C/10Kg	ASTM D1238	g/10min	27
Mod shrinkage	23°C		%	0.2
Ash Content	750°C	ASTM D5630	%	10
Mechanical				
Tensile Stregth@yield	50mm/min	ASTM D638	Mpa	55
Tensile Elongation@Break	50mm/min	ASTM D638	%	3
Flexural Modulus	2mm/min	ASTM D790	Mpa	6000
Flexural Strength	2mm/min	ASTM D790	Mpa	89
Izod Impact 3.2 mm Notched	23°C	ASTM D256	Kg cm/cm	3
Izod Impact 6.4mm Notched	23°C	ASTM D256	Kg cm/cm	5
Rockwell Hardness	23°C/50%RH	ASTM D 785	M scale	115
Thermal				
Heat Deflection Temperature (Unannealed)High load	6.4mm/1.80 Mpa	ASTM D648	°C	105
Flammability		UL94		HB

Typical values are only for material selection purpose, and variation within normal tolerances are for various colours and grades.
Values given should not be interpreted as specification and not be used for part or tool design.
All properties, except melt flow rate are measured on injection moulded specimens and after 48 hours storage at 23°C, 50% relative humidity